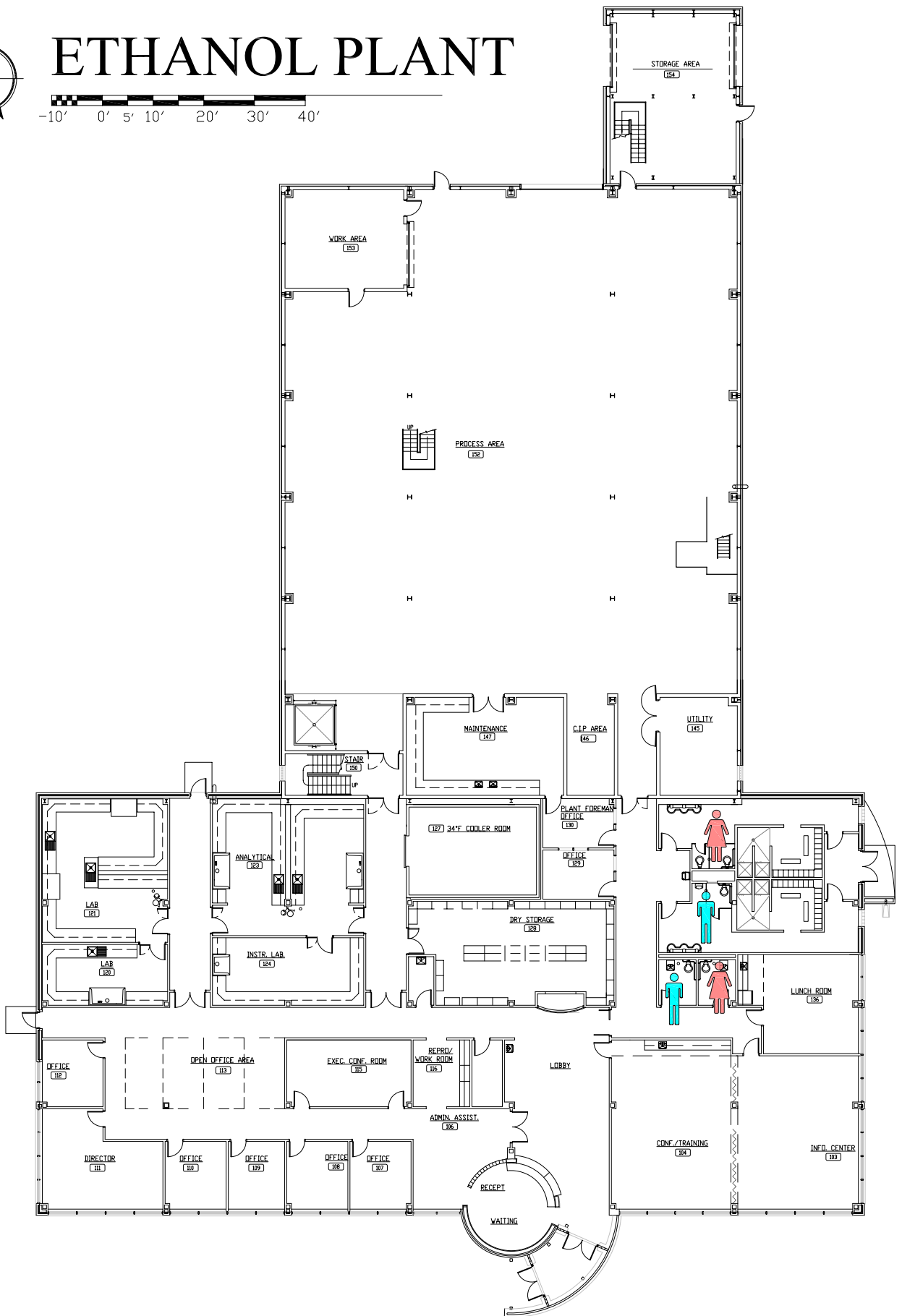
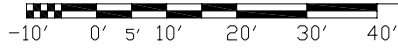




ETHANOL PLANT



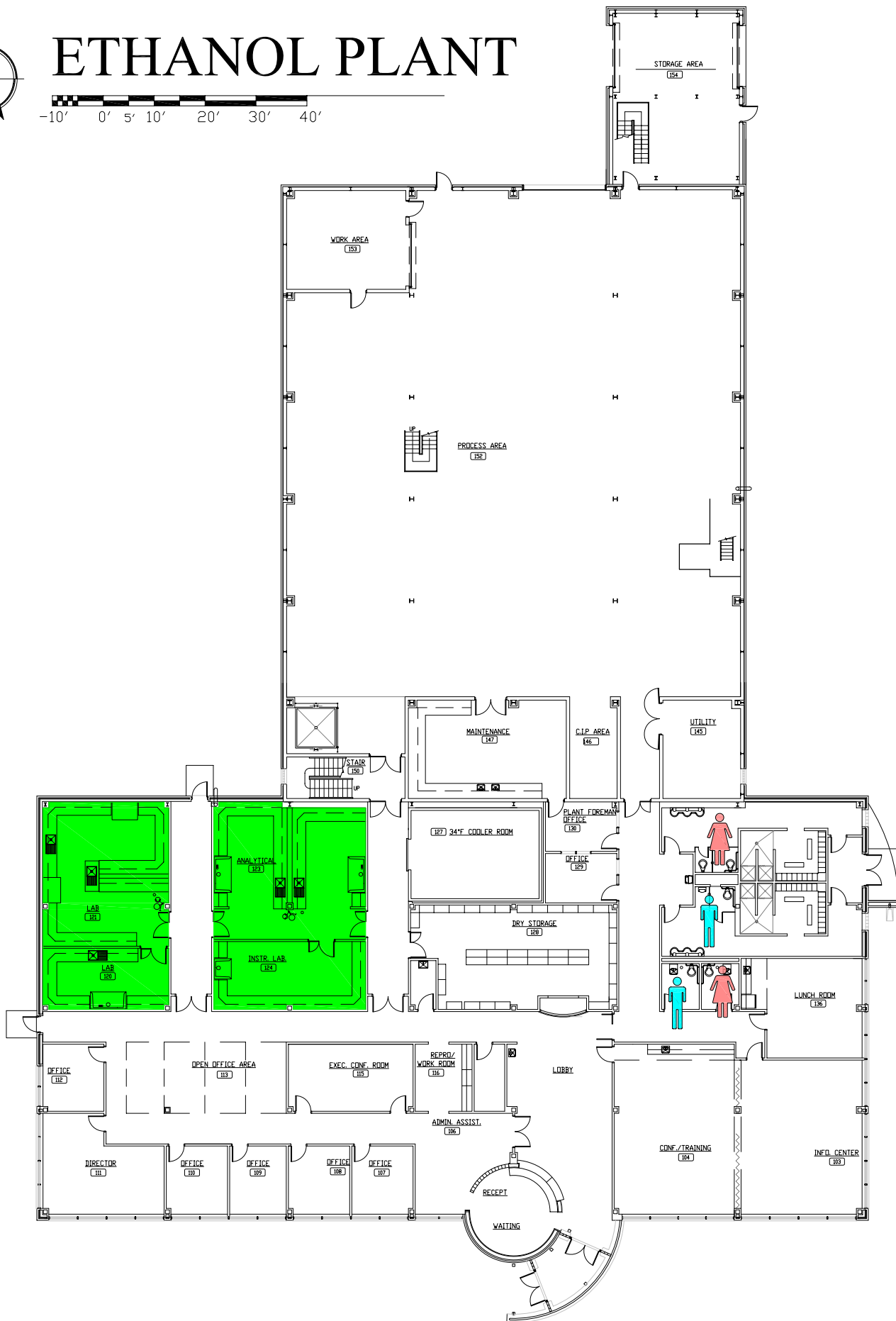
EMERGENCY STORM SHELTERS

In event of a Tornado Warning everyone should go to a **PRIMARY SHELTER**



ETHANOL PLANT

-10' 0' 5' 10' 20' 30' 40'

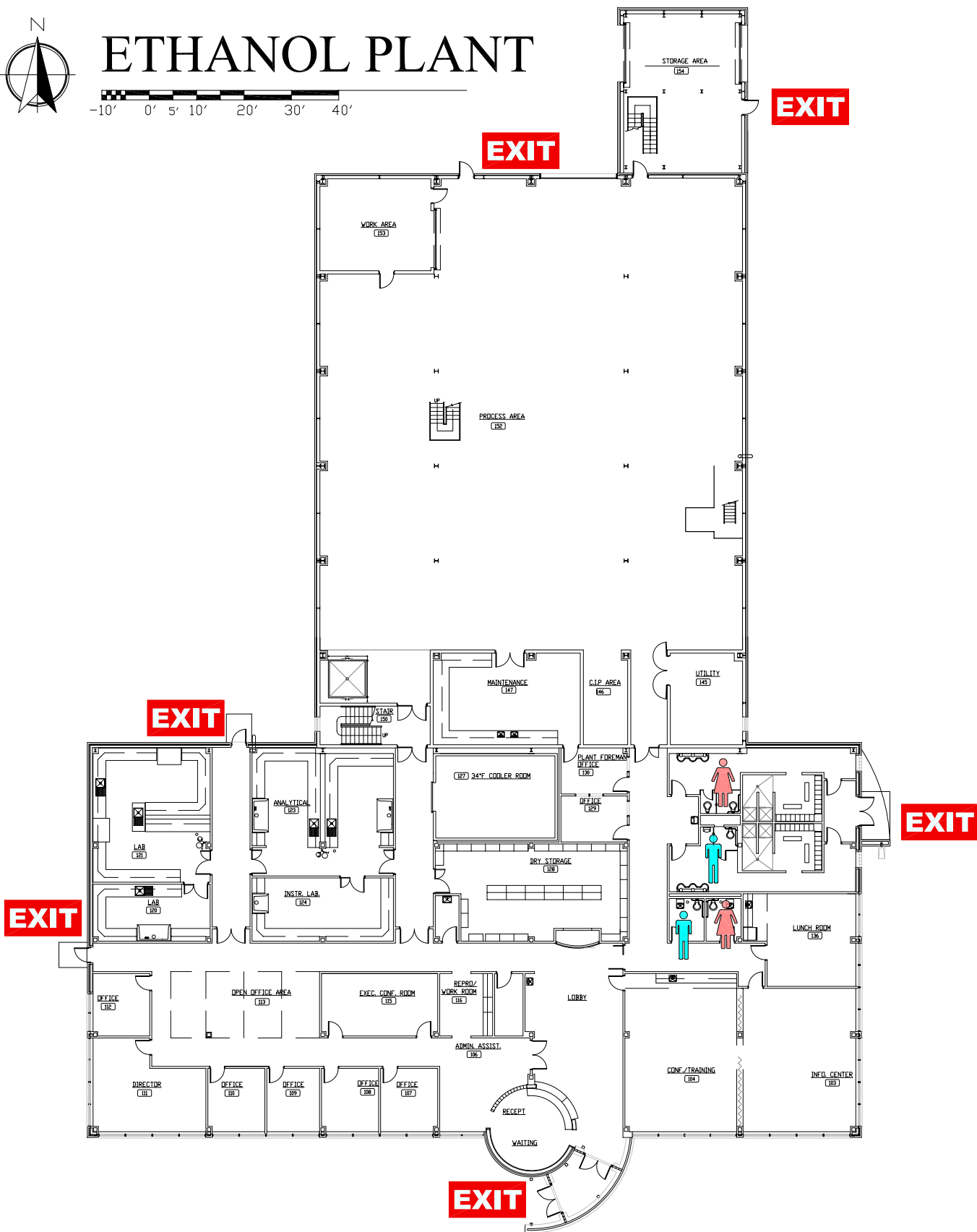


EMERGENCY EXIT PLAN



ETHANOL PLANT

-10' 0' 5' 10' 20' 30' 40'



EXIT

IN CASE OF EMERGENCY USE MARKED EXITS

EXIT